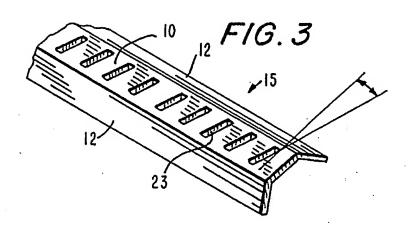
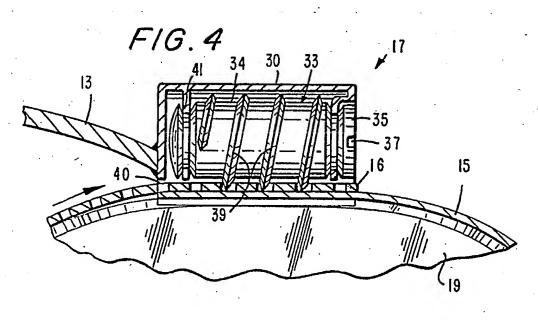


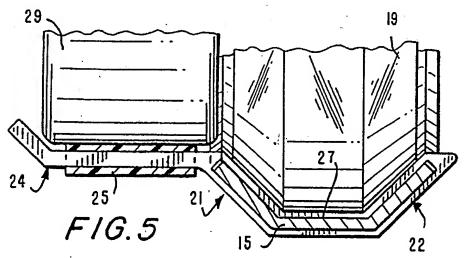
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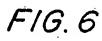


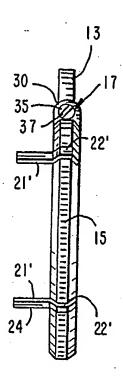


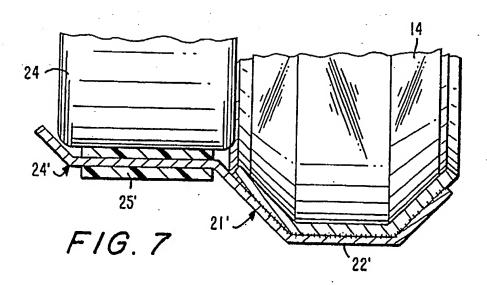


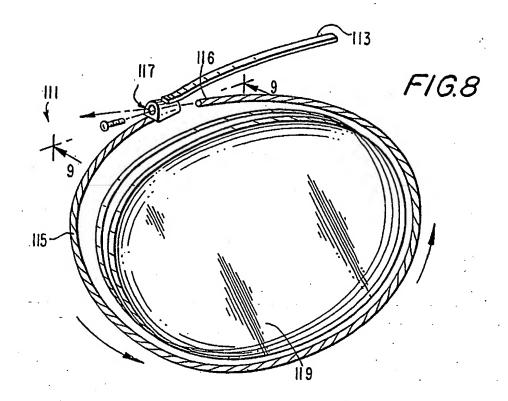
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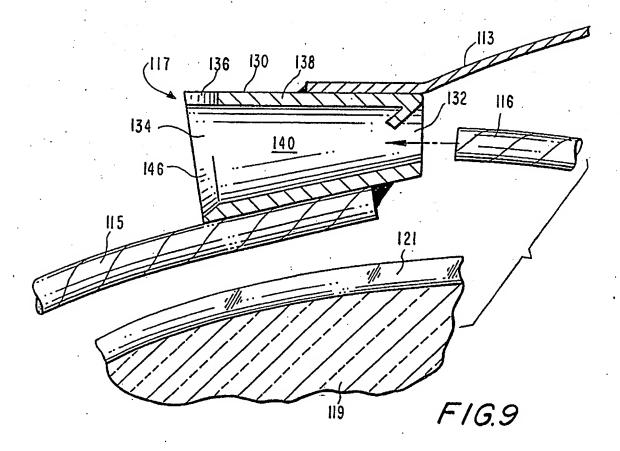
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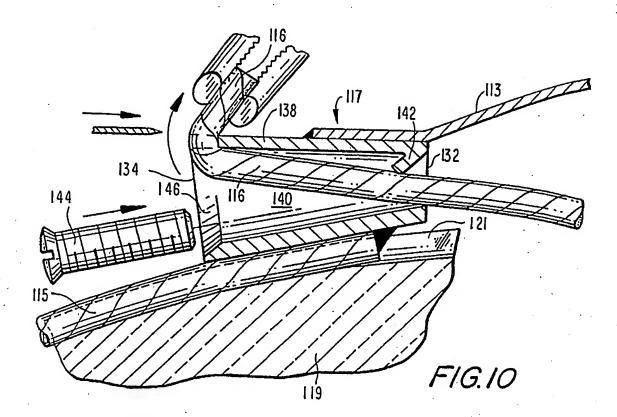


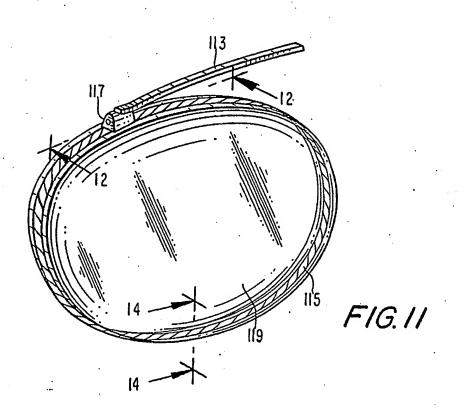


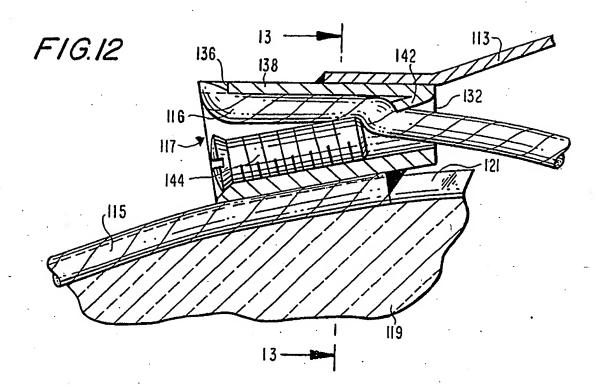


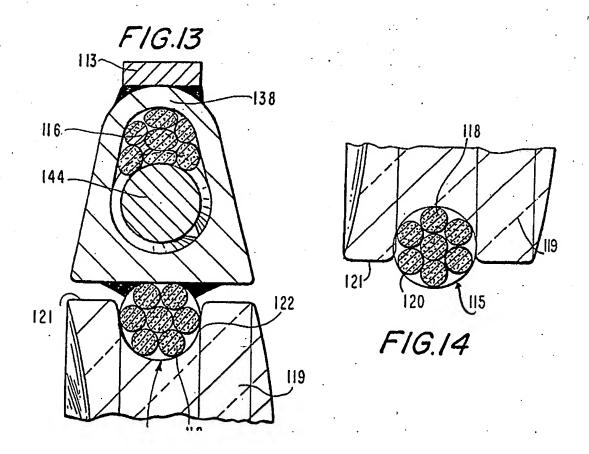


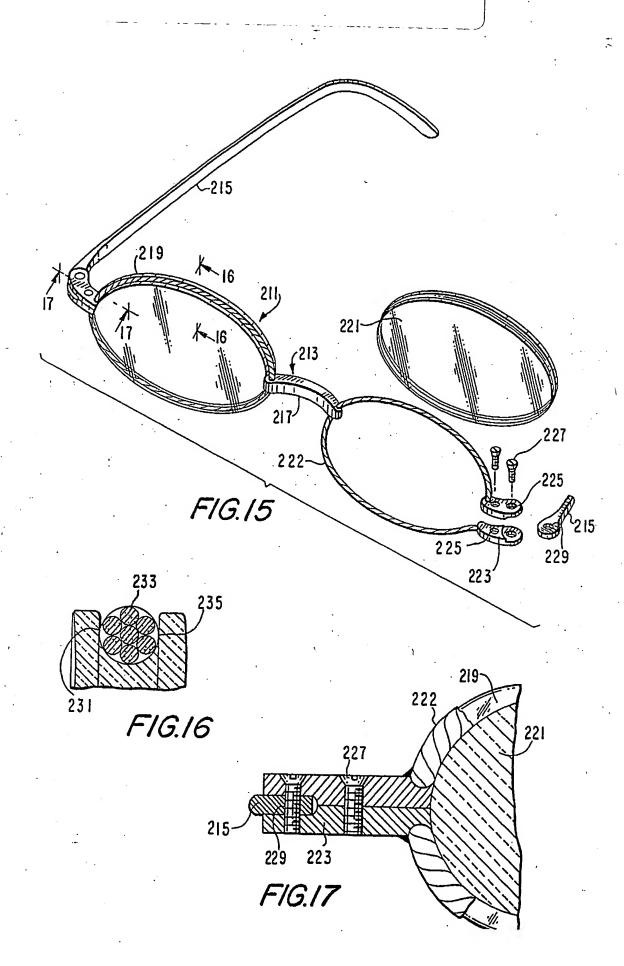








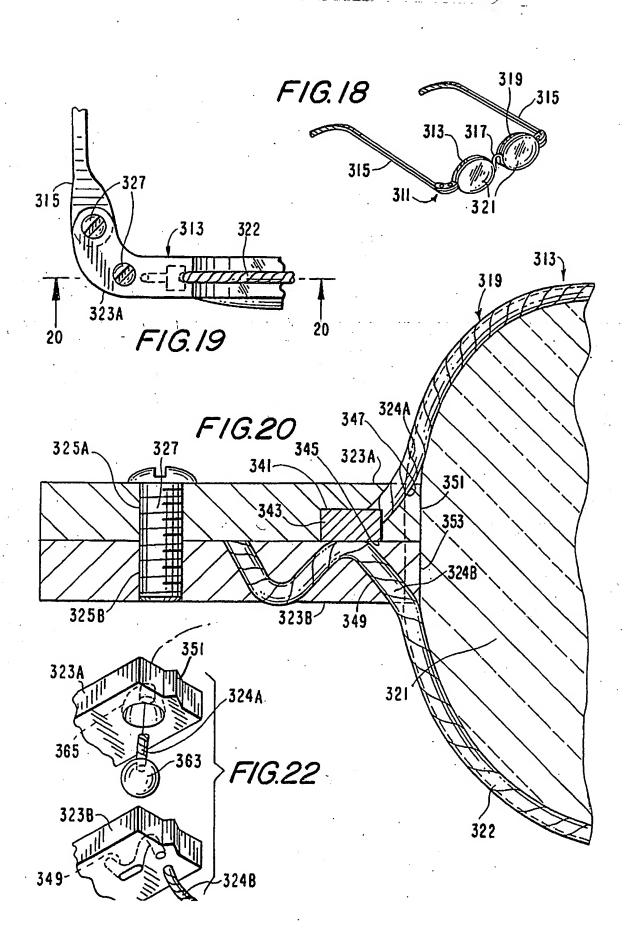


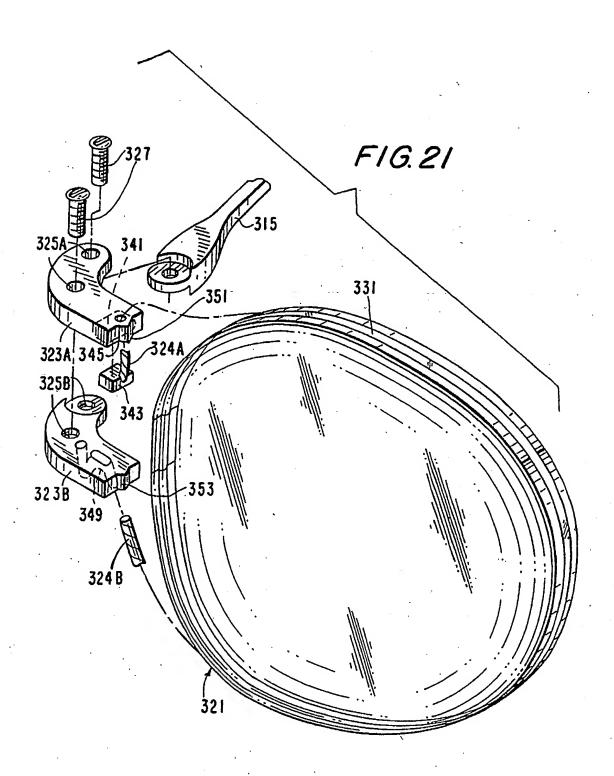


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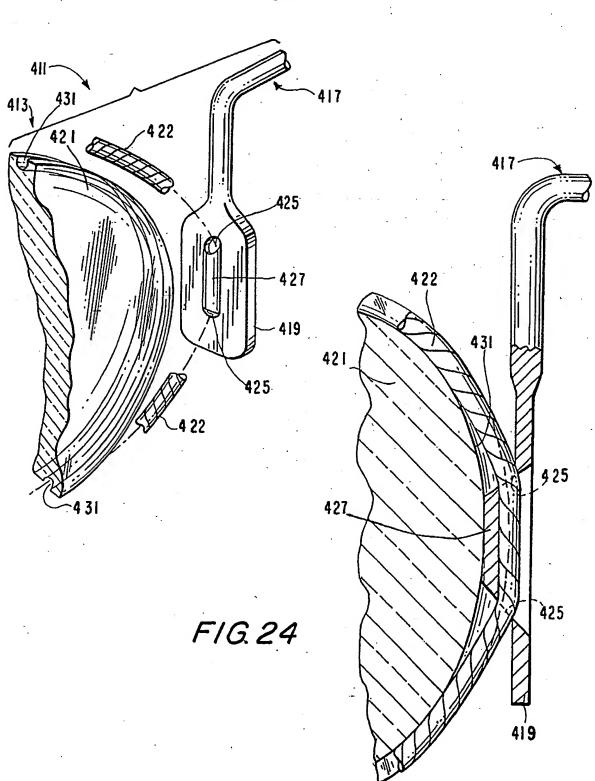


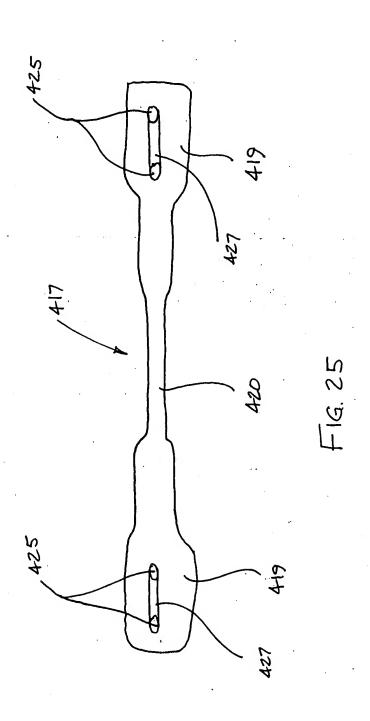
#### EYEGLASS FRAME ASSEMBLY

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FIG.23





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FIG. 26

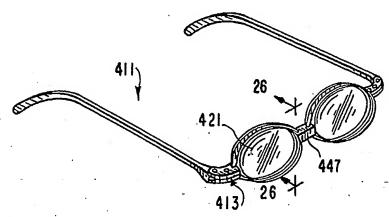
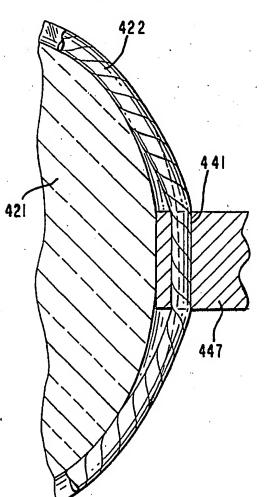


FIG. 27



422 422A 447 FIG.28

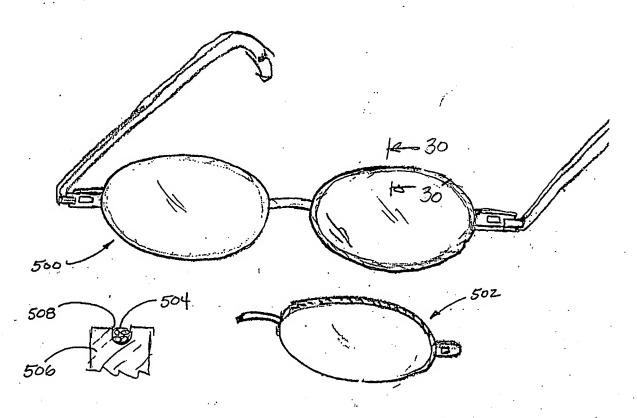


FIG 30

FIG 29

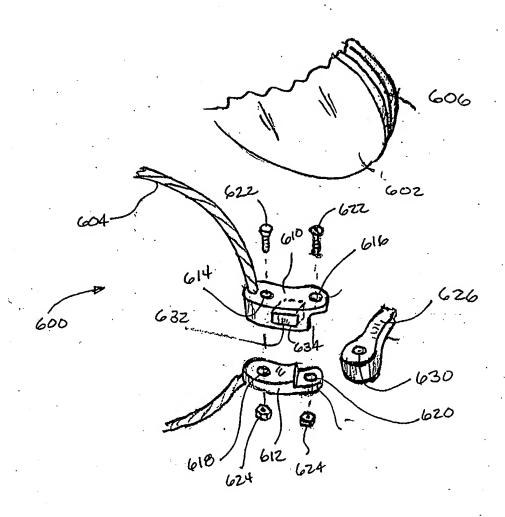
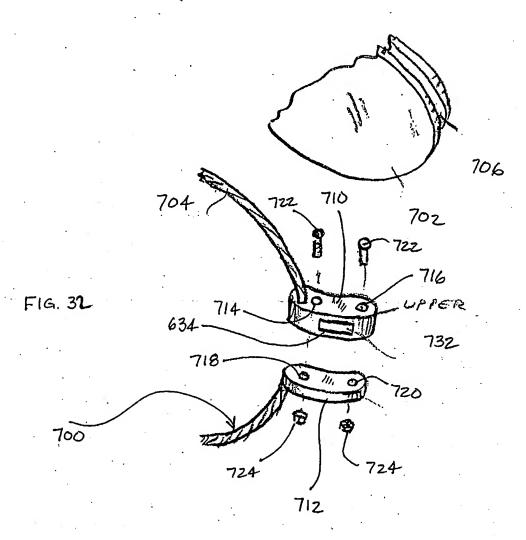


FIG 31



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FIG 33

